

## N-HEXANE

Version No: 8.1

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 23/12/2022

Print Date: 06/05/2025

S.REACH.GB.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### 1.1. Product Identifier

<b>Product name</b>	N-HEXANE
<b>Chemical Name</b>	Not Available
<b>Synonyms</b>	C6-H14; normal hexane; methylpentane; methyl pentane; hexane; 15249 HiPerSolv; Gettysolve-B; NCI-c60571
<b>Proper shipping name</b>	HEXANES
<b>Chemical formula</b>	C6H14
<b>Other means of identification</b>	Not Available
<b>CAS number</b>	110-54-3
<b>EC number</b>	203-777-6
<b>Index number</b>	601-037-00-0
<b>UK REACH Registration Number</b>	01-2119480412-44-XXXX

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

<b>Relevant identified uses</b>	An incidental component of many aliphatic solvent mixes used as lacquer, paint and enamel thinners, also in ink reducers and cleaning solvents. Also used for solvent extraction of oil seeds and in pesticide residue analysis and gas chromatography. [~Intermediate ~]
<b>Uses advised against</b>	No specific uses advised against are identified.

#### 1.3. Details of the manufacturer or importer of the safety data sheet

<b>Registered company name</b>	Purity solvents
<b>Address</b>	Steenovenweg 5, 5708HN Helmond, Netherlands
<b>Telephone</b>	0621890936
<b>Fax</b>	Not Available
<b>Website</b>	Not Available
<b>Email</b>	info@puritysolvents.com

#### 1.4. Emergency telephone number

<b>Association / Organisation</b>	<b>Purity solvents</b>	
<b>Emergency telephone number(s)</b>	+31 88 755 8000	
<b>Other emergency telephone number(s)</b>	+31 30 274 8888	





### SECTION 2 Hazards identification

#### 2.1. Classification of the substance or mixture

<b>Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [2]</b>	H225 - Flammable Liquids Category 2, H304 - Aspiration Hazard Category 1, H315 - Skin Corrosion/Irritation Category 2, H336 - Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, H361f - Reproductive Toxicity Category 2, H373 - Specific Target Organ Toxicity - Repeated Exposure Category 2, H411 - Hazardous to the Aquatic Environment Long-Term Hazard Category 2
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#### 2.2. Label elements

## N-HEXANE

Hazard pictogram(s)	   
Signal word	<b>Danger</b>

## Hazard statement(s)

<b>H225</b>	Highly flammable liquid and vapour.
<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H315</b>	Causes skin irritation.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H361f</b>	Suspected of damaging fertility.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.
<b>H411</b>	Toxic to aquatic life with long lasting effects.

## Supplementary statement(s)

Not Applicable

## Precautionary statement(s) Prevention

<b>P201</b>	Obtain special instructions before use.
<b>P210</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
<b>P260</b>	Do not breathe mist/vapours/spray.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P280</b>	Wear protective gloves and protective clothing.
<b>P240</b>	Ground and bond container and receiving equipment.
<b>P241</b>	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
<b>P242</b>	Use non-sparking tools.
<b>P243</b>	Take action to prevent static discharges.
<b>P273</b>	Avoid release to the environment.
<b>P264</b>	Wash all exposed external body areas thoroughly after handling.

## Precautionary statement(s) Response

<b>P301+P310</b>	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
<b>P331</b>	Do NOT induce vomiting.
<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P370+P378</b>	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
<b>P312</b>	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
<b>P391</b>	Collect spillage.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water and soap.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
<b>P332+P313</b>	If skin irritation occurs: Get medical advice/attention.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.

## Precautionary statement(s) Storage

<b>P403+P235</b>	Store in a well-ventilated place. Keep cool.
<b>P405</b>	Store locked up.

## Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Material contains n-hexane.

## 2.3. Other hazards

Inhalation and/or skin contact may produce health damage\*.

Continued...

## N-HEXANE

Cumulative effects may result following exposure\*.

May produce discomfort of the eyes and respiratory tract\*.

\*LIMITED EVIDENCE

n-hexane

Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)

## SECTION 3 Composition / information on ingredients

### 3.1.Substances

1. CAS No 2.EC No 3.Index No 4.REACH No	% [weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1. 110-54-3 2.203-777-6 3.601-037-00-0 4.01-2119480412-44-XXXX	>98	n-hexane *	Flammable Liquids Category 2, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2; H225, H304, H315, H336, H361f, H373, H411 [2]	Specific Target Organ Toxicity - Repeated Exposure Category 2; H373: C ≥ 5 %  Acute M factor: Not Applicable  Chronic M factor: Not Applicable	Not Available

### 3.2.Mixtures

See 'Information on ingredients' in section 3.1

## SECTION 4 First aid measures

### 4.1. Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul style="list-style-type: none"> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> </ul>
Ingestion	<ul style="list-style-type: none"> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> <li>If swallowed do <b>NOT</b> induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> <li>Avoid giving milk or oils.</li> <li>Avoid giving alcohol.</li> </ul>

### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

### 4.3. Indication of any immediate medical attention and special treatment needed

Continued...

## N-HEXANE

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Following acute or short term repeated exposures to n-hexane:

- ▶ Large quantities of n-hexane are expired by the lungs after vapour exposure (50-60%). Humans exposed to 100 ppm demonstrate an n-hexane biological half life of 2 hours.
- ▶ Initial attention should be directed towards evaluation and support of respiration. Cardiac dysrhythmias are a potential complication.

**INGESTION:**

- ▶ Ipecac syrup should be considered for ingestion of pure hexane exceeding 2-3ml/kg. Extreme caution must be taken to avoid aspiration since small amounts of n-hexane intratracheally, produce a severe chemical pneumonitis.

[Ellenhorn and Barceloux: Medical Toxicology]

**BIOLOGICAL EXPOSURE INDEX - BEI**

BEIs represent the levels of determinants which are most likely to be observed in specimens collected in a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the Exposure Standard (ES or TLV).

Determinant	Index	Sampling Time	Comments
1. 2,5-hexanedione in urine	5 mg/gm creatinine	End of shift	NS
2. n-Hexane in end-exhaled air			SQ

NS: Non-specific determinant; Metabolite observed following exposure to other materials.

SQ: Semi-quantitative determinant; Interpretation may be ambiguous - should be used as a screening test or confirmatory test.

## SECTION 5 Firefighting measures

### 5.1. Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

### 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke</p>

## SECTION 6 Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

### 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> </ul>

### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

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## SECTION 7 Handling and storage

### 7.1. Precautions for safe handling

<b>Safe handling</b>	<p>Avoid concurrent exposure to materials containing methyl ethyl ketone MEK.</p> <ul style="list-style-type: none"> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li><b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>Store in original containers in approved flame-proof area.</li> <li>No smoking, naked lights, heat or ignition sources.</li> <li><b>DO NOT store in pits, depression, basement or areas where vapours may be trapped.</b></li> <li>Keep containers securely sealed.</li> </ul>

### 7.2. Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>Packing as supplied by manufacturer.</li> <li>Plastic containers may only be used if approved for flammable liquid.</li> <li>Check that containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>For manufactured product having a viscosity of at least 250 cSt.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>Avoid reaction with oxidising agents</li> </ul>
<b>Hazard categories in accordance with Regulation (EC) No 2012/18/EU (Seveso III)</b>	P5a: Flammable Liquids, P5b: Flammable Liquids, P5c: Flammable Liquids, E2: Hazardous to the Aquatic Environment in Category Chronic 2
<b>Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of</b>	<p>P5a Lower- / Upper-tier requirements: 10 / 50</p> <p>P5b Lower- / Upper-tier requirements: 50 / 200</p> <p>P5c Lower- / Upper-tier requirements: 5 000 / 50 000</p> <p>E2 Lower- / Upper-tier requirements: 200 / 500</p>



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

### 7.3. Specific end use(s)

See section 1.2

## SECTION 8 Exposure controls / personal protection

### 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

\* Values for General Population

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs).	n-hexane	n-Hexane	20 ppm / 72 mg/m3	Not Available	Not Available	Not Available

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## N-HEXANE

Ingredient	Original IDLH	Revised IDLH
n-hexane	Not Available	Not Available

## 8.2. Exposure controls

<b>8.2.1. Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>8.2.2. Individual protection measures, such as personal protective equipment</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</li> </ul>

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

N-HEXANE

Material	CPI
PE/EVAL/PE	A
PVA	A
SARANEX-23 2-PLY	A
VITON	A
VITON/CHLOROBUTYL	A
NITRILE	B
TEFLON	B
BUTYL	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE+PVC	C
PVC	C

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

## Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too

Continued...

## N-HEXANE

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

#### Ansell Glove Selection

Glove — In order of recommendation
AlphaTec 02-100
AlphaTec® Solvex® 37-185
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 79-700
AlphaTec® Solvex® 37-675
MICROFLEX® 93-260
TouchNTuff® 92-500
TouchNTuff® 92-605

The suggested gloves for use should be confirmed with the glove supplier.

high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+		-	Airline**

\*\* - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

### 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	Clear highly flammable liquid with typical paraffinic odour; floats on water. Mixes with most other organic solvents, chloroform, ether, alcohol. A very volatile liquid, it readily forms explosive vapour /air mixes.		
Physical state	Liquid	Relative density (Water = 1)	0.6603 @ 20 C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	225
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	-95.6	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	69	Molecular weight (g/mol)	86.17
Flash point (°C)	-23	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	7.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.2	Volatile Component (%vol)	100
Vapour pressure (kPa)	13.33	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	2.97	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available

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## N-HEXANE

<b>Enclosed Space Ignition Time Equivalent (s/m3)</b>	Not Available	<b>Enclosed Space Ignition Deflagration Density (g/m3)</b>	Not Available
<b>Nanoform Solubility</b>	Not Available	<b>Nanoform Particle Characteristics</b>	Not Available
<b>Particle Size</b>	Not Available		

## 9.2. Other information

Not Available

## SECTION 10 Stability and reactivity

<b>10.1.Reactivity</b>	See section 7.2
<b>10.2. Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>10.3. Possibility of hazardous reactions</b>	See section 7.2
<b>10.4. Conditions to avoid</b>	See section 7.2
<b>10.5. Incompatible materials</b>	See section 7.2
<b>10.6. Hazardous decomposition products</b>	See section 5.3

## SECTION 11 Toxicological information

## 11.1. Information on toxicological effects

<b>a) Acute Toxicity</b>	Based on available data, the classification criteria are not met.
<b>b) Skin Irritation/Corrosion</b>	There is sufficient evidence to classify this material as skin corrosive or irritating.
<b>c) Serious Eye Damage/Irritation</b>	Based on available data, the classification criteria are not met.
<b>d) Respiratory or Skin sensitisation</b>	Based on available data, the classification criteria are not met.
<b>e) Mutagenicity</b>	Based on available data, the classification criteria are not met.
<b>f) Carcinogenicity</b>	Based on available data, the classification criteria are not met.
<b>g) Reproductivity</b>	There is sufficient evidence to classify this material as toxic to reproductivity
<b>h) STOT - Single Exposure</b>	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
<b>i) STOT - Repeated Exposure</b>	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
<b>j) Aspiration Hazard</b>	There is sufficient evidence to classify this material as an aspiration hazard

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p>
<b>Ingestion</b>	<p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident.</p> <p>Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation.</p>
<b>Skin Contact</b>	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>

Continued...



## N-HEXANE

<b>Eye</b>	Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals. Prolonged eye contact may cause inflammation characterised by a temporary redness of the conjunctiva (similar to windburn).
<b>Chronic</b>	Harmful: danger of serious damage to health by prolonged exposure through inhalation. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation. gamma-diketones are generally toxic to the nervous system. They can occur as commercial products or as metabolic products.

N-HEXANE	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (Rodent - rabbit): 10mg - Mild
	Inhalation (Rat) LC50: 48000 ppm4h <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 28710 mg/kg <sup>[2]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>N-HEXANE</b>	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
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<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✗	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✓
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✓

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

## 11.2 Information on other hazards

### 11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

### 11.2.2. Other information

See Section 11.1

## SECTION 12 Ecological information

### 12.1. Toxicity

N-HEXANE	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	4h	Algae or other aquatic plants	0.12mg/L	4
	LC50	96h	Fish	113mg/L	4
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For n-Hexane: Log Kow: 3.17-3.94; Henry's Law Constant: 1.69 atm-m<sup>3</sup> mol; Vapor Pressure: 150 mm Hg @ 25 °C; Log Koc: 2.90 to 3.61. BOD 5, (if unstated): 2.21; COD: 0.04; ThOD: 3.52.

Atmospheric Fate: n-Hexane is not expected to be directly broken down by sunlight. The main atmospheric removal mechanism is through reactions with hydroxyl radicals, with an approximate half-life of 2.9 days.

**DO NOT discharge into sewer or waterways.**

### 12.2. Persistence and degradability

Continued...

## N-HEXANE

Ingredient	Persistence: Water/Soil	Persistence: Air
n-hexane	LOW	LOW

## 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
n-hexane	MEDIUM (LogKOW = 3.9)

## 12.4. Mobility in soil

Ingredient	Mobility
n-hexane	LOW (Log KOC = 149)

## 12.5. Results of PBT and vPvB assessment

	P	B	T	PBT criteria fulfilled?	vP	vB	vPvB criteria fulfilled?
N-HEXANE	No data available	No data available	No data available	No	No data available	No data available	No

## 12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

## 12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.



## SECTION 13 Disposal considerations

## 13.1. Waste treatment methods

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

## SECTION 14 Transport information

## Labels Required

	
<b>Marine Pollutant</b>	
<b>HAZCHEM</b>	3YE

## Land transport (ADR-RID)

Continued...

## N-HEXANE

14.1. UN number or ID number	1208	
14.2. UN proper shipping name	HEXANES	
14.3. Transport hazard class(es)	Class	3
	Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Hazard identification (Kemler)	33
	Classification code	F1
	Hazard Label	3
	Special provisions	Not Applicable
	Limited quantity	1 L
	Transport Category	2
	Tunnel Restriction Code	D/E

## Air transport (ICAO-IATA / DGR)

14.1. UN number	1208	
14.2. UN proper shipping name	Hexanes	
14.3. Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	3H
14.4. Packing group	II	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

## Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1208	
14.2. UN proper shipping name	HEXANES	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	P
14.4. Packing group	II	
14.5. Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-E , S-D
	Special provisions	Not Applicable
	Limited Quantities	1 L

## Inland waterways transport (ADN)

14.1. UN number	1208	
14.2. UN proper shipping name	HEXANES	
	3	Not Applicable

Continued...

## N-HEXANE

14.3. Transport hazard class(es)		
14.4. Packing group	II	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Classification code	F1
	Special provisions	Not Applicable
	Limited quantity	1 L
	Equipment required	PP, EX, A
	Fire cones number	1

## 14.7. Maritime transport in bulk according to IMO instruments

## 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Product name	Pollution Category	Ship Type
Alkanes (C6-C9)	X	2

## 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
n-hexane	Not Available

## 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
n-hexane	Not Available

## SECTION 15 Regulatory information

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

## n-hexane is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

Great Britain GB mandatory classification and labelling (GB MCL) technical reports

Great Britain GB mandatory classification and labelling list (GB MCL List)

UK Workplace Exposure Limits (WELs).

## Additional Regulatory Information

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

## Information according to 2012/18/EU (Seveso III):

Seveso Category	P5a, P5b, P5c, E2
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## 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (n-hexane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes

Continued...

## N-HEXANE

National Inventory	Status
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</p>

## SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	09/06/2005

## CONTACT POINT

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

## Full text Risk and Hazard codes

## SDS Version Summary

Version	Date of Update	Sections Updated
7.1	08/04/2018	Hazards identification - Classification, Exposure controls / personal protection - Exposure Standard, Exposure controls / personal protection - Personal Protection (Respirator), Identification of the substance / mixture and of the company / undertaking - Supplier Information, Identification of the substance / mixture and of the company / undertaking - Synonyms
8.1	23/12/2022	Classification review due to GHS Revision change.

## Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

## Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships

Continued...

**N-HEXANE**

- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code
  
- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances